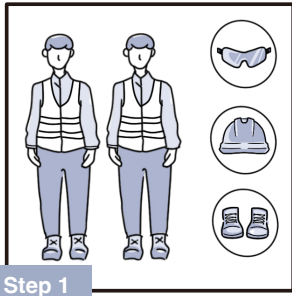
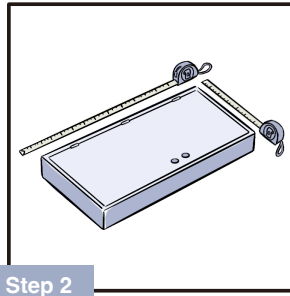


4-Side Frame Donga door Installation Instruction



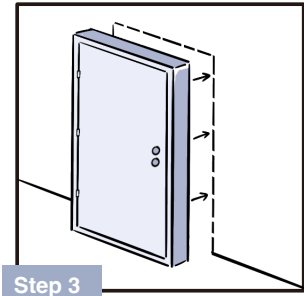
Step 1

Wear appropriate PPE (Personal Protective Equipment) such as gloves, safety goggles, and steel-toe boots. This metal door is heavy; it is recommended to have a minimum of 2 people for the installation.



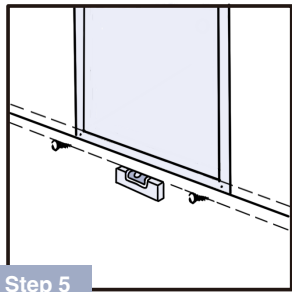
Step 2

Measure the door frame dimensions.



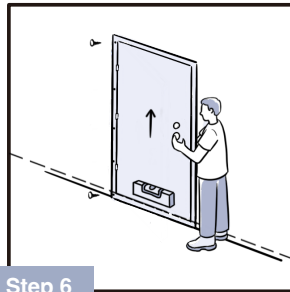
Step 3

Cut out the wall according to the measured dimensions to fit the door frame. Push the door and frame into the wall opening from the external side.



Step 5

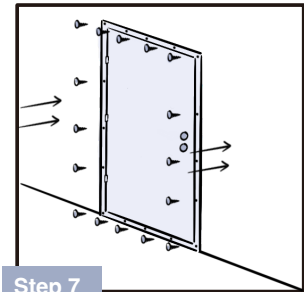
Ensure the bottom of the door frame is level using a level tool and packers if necessary. Then, secure the bottom frame with screws or rivets.



Step 6

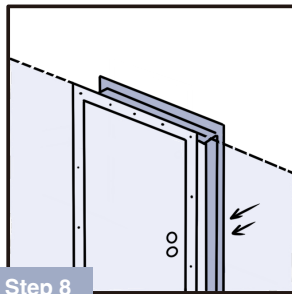
Keep the door in the closed position. Lift the door leaf or use an infill packer to keep the door leaf level. Secure the hinge side frame with screws or rivets.

(Note: the 4-side door frame is flexible before installation, so it is important to lift the door leaf to take the weight off the hinge side frame before fixing it.)



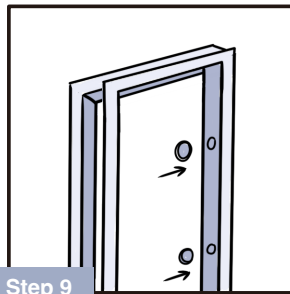
Step 7

Re-check the level and plumb (vertical alignment) of the door. Continue securing the frame around the entire door with screws or rivets.



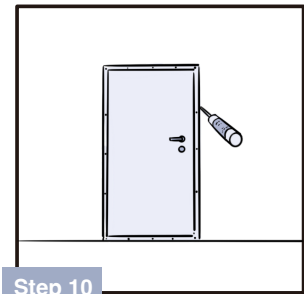
Step 8

Install the back frame from the internal side. Adjust the back frame to ensure it is level and plumb, then fix it.



Step 9

Secure the main frame and back frame together using screws through the pre-drilled holes on the side of the frame, then cover the holes with plastic caps.



Step 10

Remove any excess packers. Apply silicone around the outside perimeter of the frame to seal it. Install all hardware, such as door locks and handles. Open and close the door several times to check for smooth operation. Remove the protective film from the door and clean it.